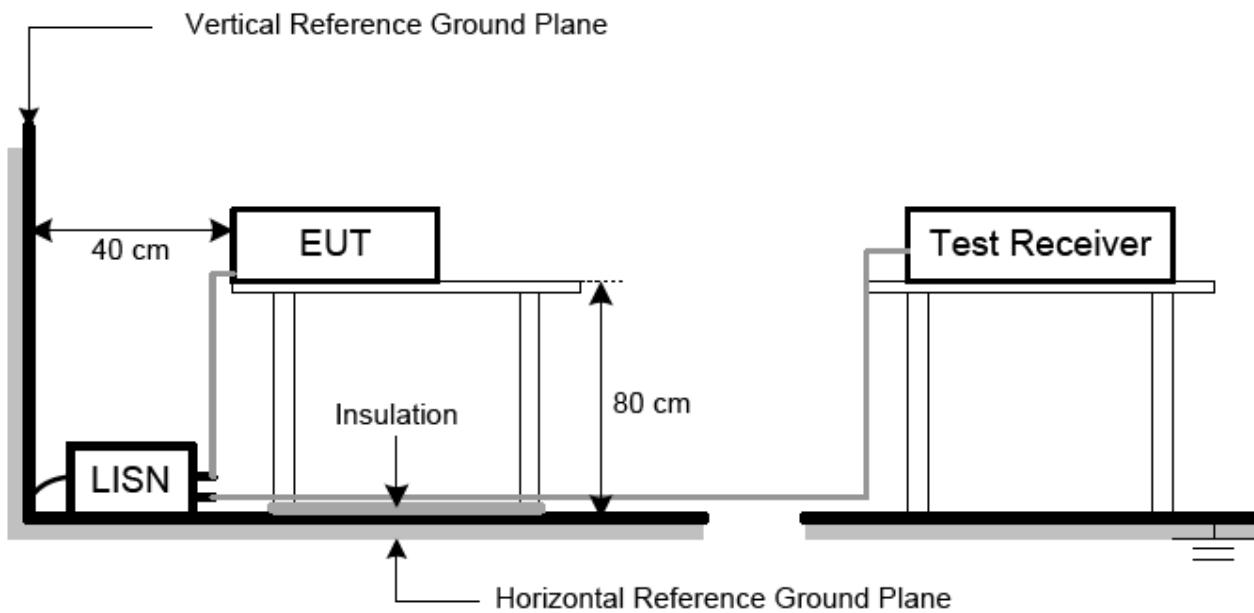
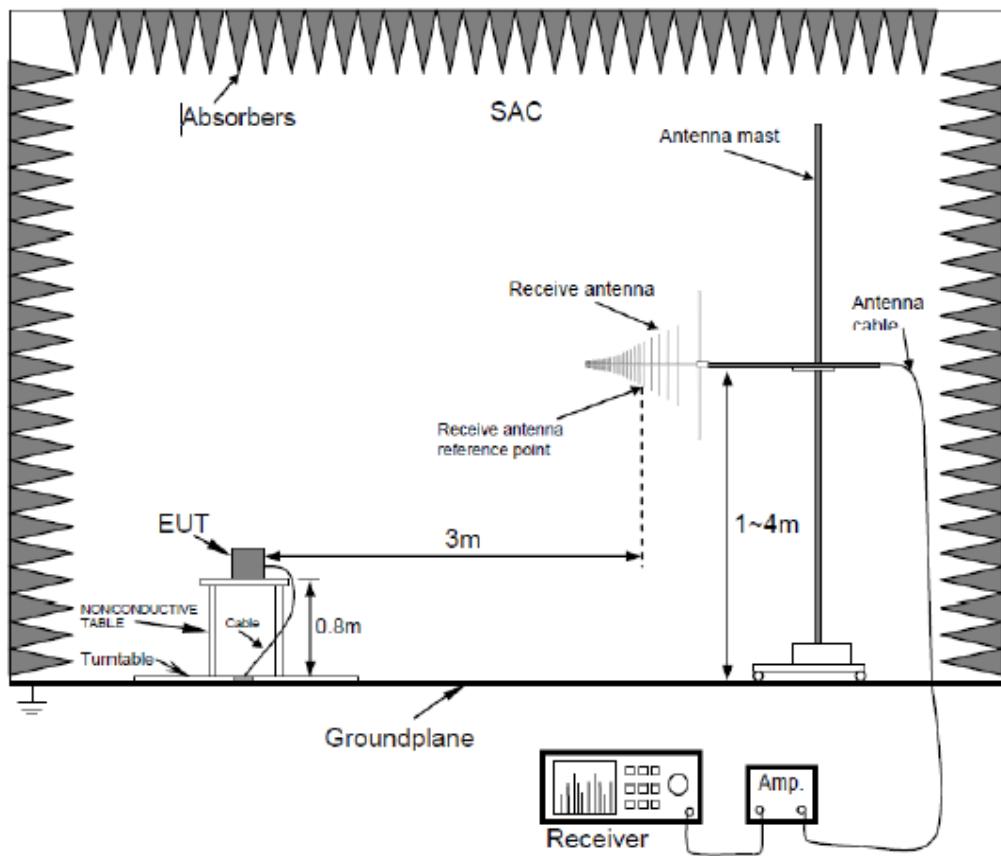


Configuration used for determination 用於特性的配置
 EMI 特性 Electro-Magnetic interference characteristics
 (1)Conducted Emission



(2)Radiated Emission



Conduction Character (傳導特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

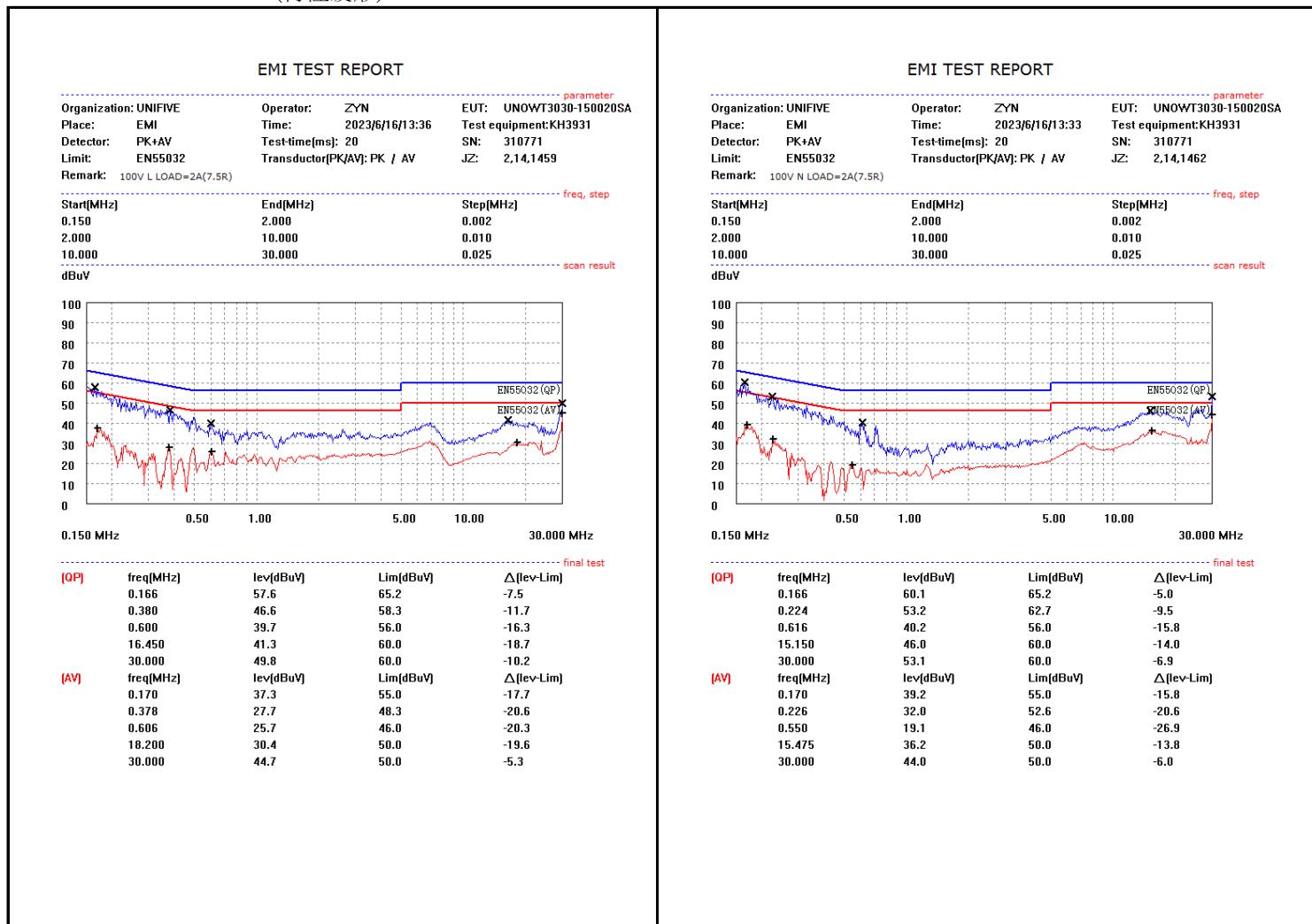
※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	KH3931
2	AC Source(變頻器)	ALL POWER/APG-1005N
3	Character Standard	EN55032 CLASS B

※Character Data(特性數據) :

ITEM	QP		AV	
	L line	N line	-7.5dB	-5.3dB
Character Result			-5.0dB	-6.0dB

※Character Waveform (特性波形) :



Conduction Character (傳導特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	230Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

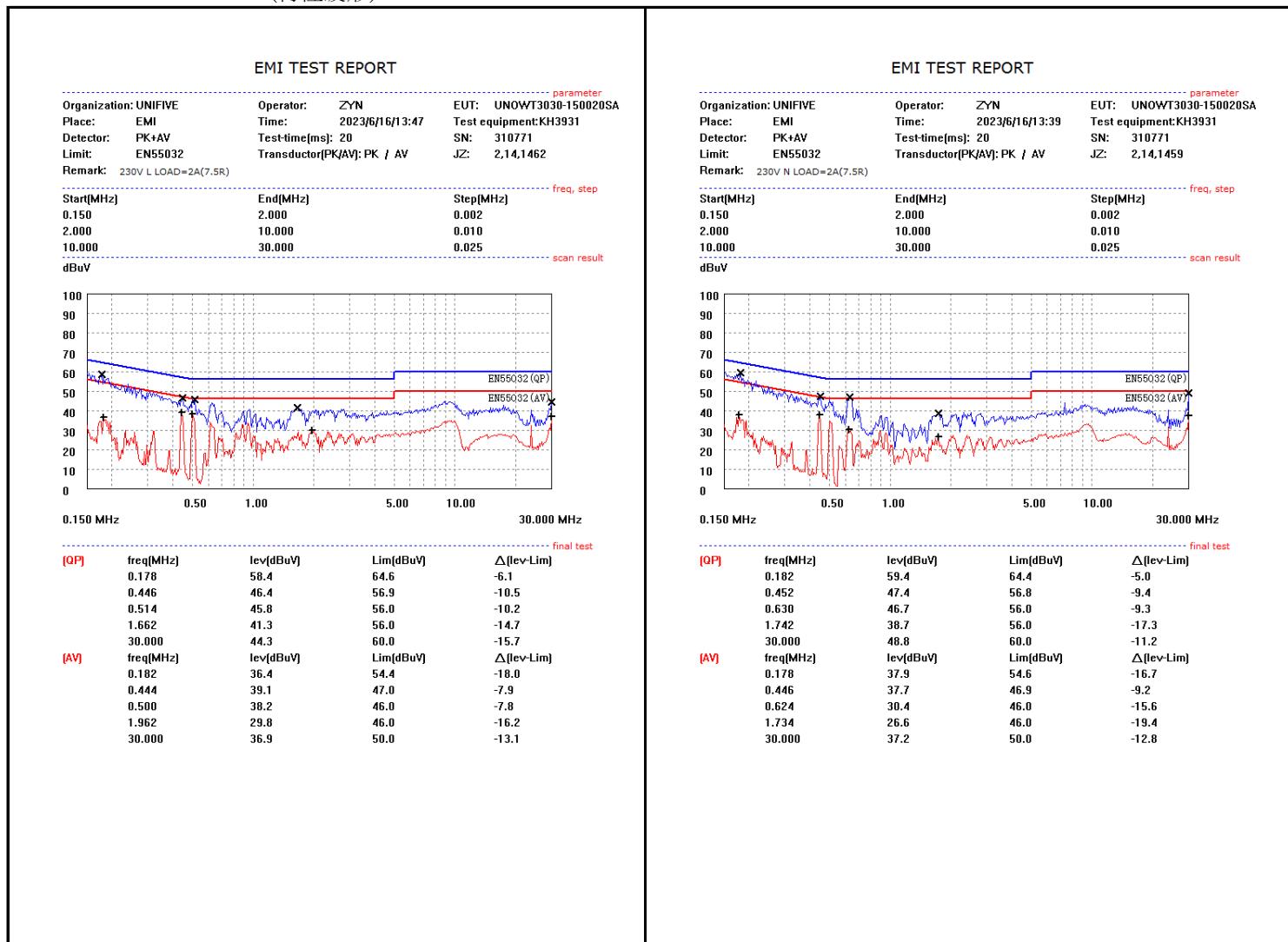
※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	KH3931
2	AC Source(變頻器)	ALL POWER/APG-1005N
3	Character Standard	EN55032 CLASS B

※Character Data(特性數據) :

ITEM	QP		AV	
	L line	N line	-6.1dB	-7.8dB
Character Result			-5.0dB	-9.2dB

※Character Waveform (特性波形) :



Radiation Character (輻射特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

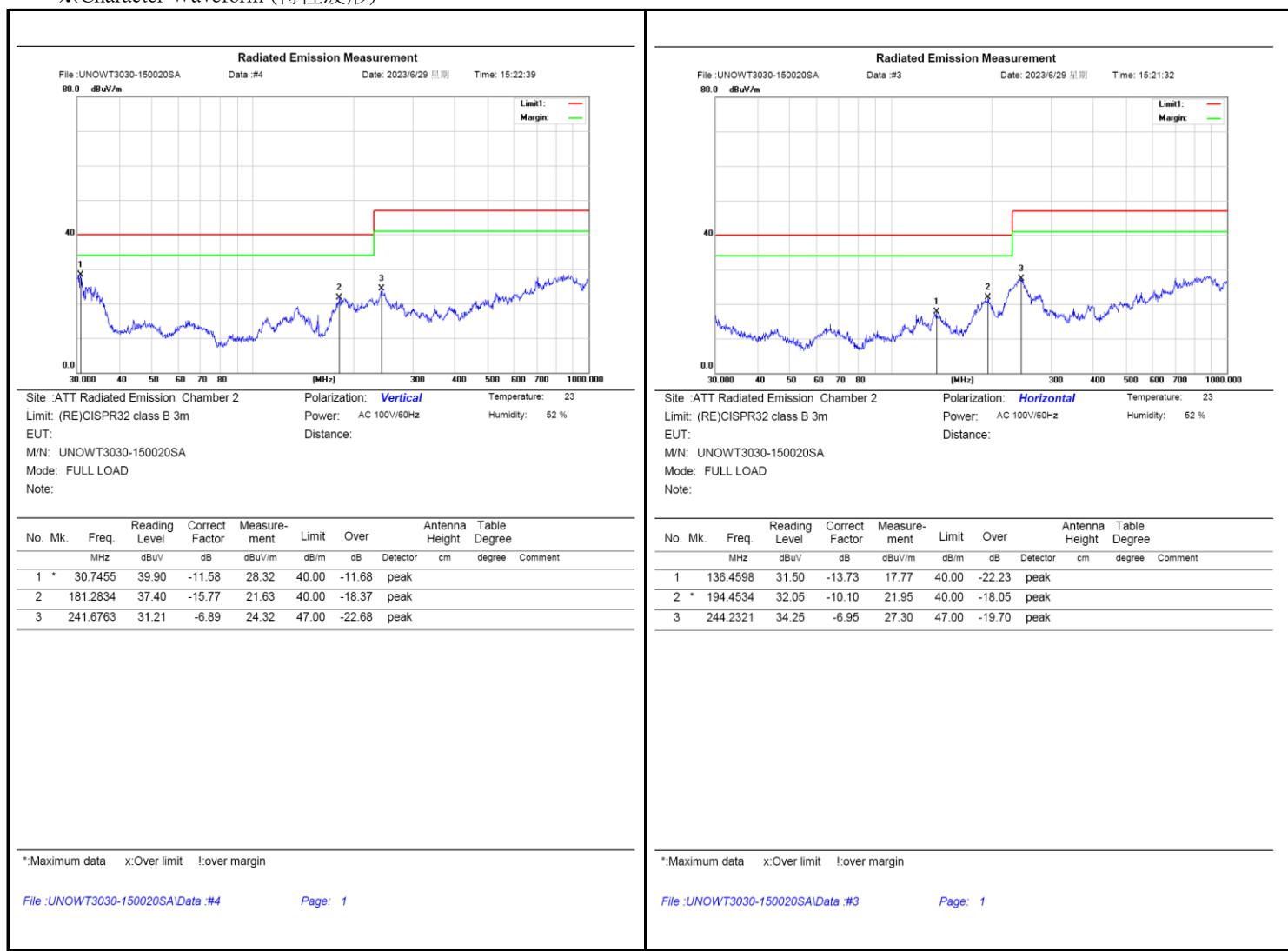
※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	外面實驗室
2	AC Source(變頻器)	外面實驗室
3	Character Standard	CISPR32 CLASS B

※Character Data(特性數據) :

ITEM	peak	QP
Character Result	V line -11.68dB	/
	H line -18.05dB	/

※Character Waveform (特性波形) :



Radiation Character (輻射特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	230Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

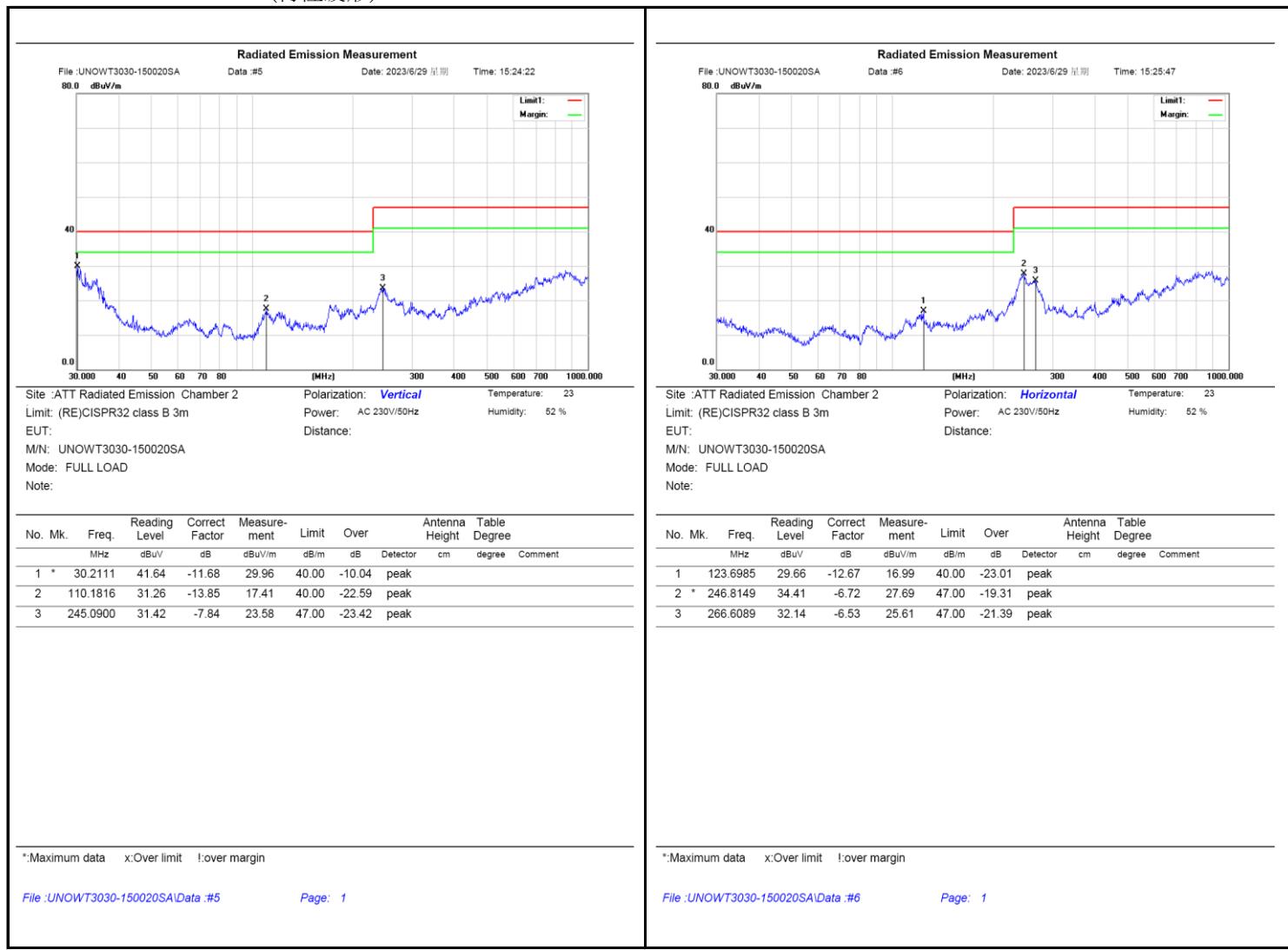
※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	外面實驗室
2	AC Source(變頻器)	外面實驗室
3	Character Standard	CISPR32 CLASS B

※Character Data(特性數據) :

ITEM	peak	QP
Character Result	V line -10.04dB	/
	H line -19.31dB	/

※Character Waveform (特性波形) :



EFT Character (電子脈衝群干擾特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac/230Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz / 60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	BEST EMC SOLUTION	EMCSOSIN / EFT-S4
2	AC Source(變頻器)	ALL POWER/APG-1005N

※Character Standard(特性標準) :

1	Character Standard	IEC 61000-4-4
EFT Character		
Spec.		1KV
O/P		Full Load
I/P		100Vac/60Hz & 230Vac/50Hz
Burst		15ms/300ms
Character Duration		1 min
Pulse Rate:		5KHz/100KHz

※Character Data(特性數據) 產品類別:

Class I

Power Line	Pulse Polarity	Character Voltage	Required Criteria	Complied To Criteria(A,B,C)	Judgement
L	"+/-"	1KV	Criteria B	Criteria A	PASS
N	"+/-"	1KV	Criteria B	Criteria A	PASS
L-N	"+/-"	1KV	Criteria B	Criteria A	PASS
PE	"+/-"	1KV	Criteria B	Criteria A	PASS
L-PE	"+/-"	1KV	Criteria B	Criteria A	PASS
N-PE	"+/-"	1KV	Criteria B	Criteria A	PASS
L-N-PE	"+/-"	1KV	Criteria B	Criteria A	PASS

※Character Performance & Result :

- Criteria A: The apparatus continues to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance.
- Criteria B: The apparatus continues to operate as intended after te test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, whe the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. During the test.degradation of performance is however allowed.
- Criteria C: Temporary loss of function is allowed,provided the function self recoverable or can be restored by the operation of controls

ESD Character (靜電干擾特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac/230Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz / 60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	EMC-PARTNER	PRIMA /ESD61002TB
2	AC Source(變頻器)	ALL POWER/APG-1005N

※Character Standard(特性標準) :

1	Character Standard	IEC 61000-4-2:2001	
ESD Character			
Spec.	Air: ±8.0KV	Contact: ±4.0KV	
O/P	Full Load		
I/P	100Vac/60Hz & 230Vac/50Hz		
Description of Observation:	NO Abnormal Issue		
Performance Criterion:	Manufacturer	(According to Standard/Manufacturer)	

※Character Data(特性數據) :

Item	Amount of Discharge	Voltage	Required Criteria	Complied To Criteria(A,B,C)	Judgement
Air Discharge	Mini 10/Point	±8.0KV	Criteria B	Criteria A	PASS
Contact Discharge	Mini 25/Point	±4.0KV	Criteria B	Criteria A	PASS
Indirect Discharge(HCP)	Mini 25/Point	±4.0KV	Criteria B	Criteria A	PASS
Indirect Discharge(VCP Front)	Mini 25/Point	±4.0KV	Criteria B	Criteria A	PASS
Indirect Discharge(VCP Left)	Mini 25/Point	±4.0KV	Criteria B	Criteria A	PASS
Indirect Discharge(VCP Back)	Mini 25/Point	±4.0KV	Criteria B	Criteria A	PASS
Indirect Discharge(VCP Right)	Mini 25/Point	±4.0KV	Criteria B	Criteria A	PASS

※Character Performance & Result :

- Criteria A: The apparatus continues to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance.
- Criteria B: The apparatus continues to operate as intended after te test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, whe the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. During the test.degradation of performance is however allowed.
- Criteria C: Temporary loss of function is allowed,provided the function self recoverable or can be restored by the operation of controls

Light Surge Character (雷擊特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac/230Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz / 60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	EMC-PARTNER	Prima/ SUG61005TAX
2	AC Source(變頻器)	ALL POWER/APG-1005N

※Character Standard(特性標準) :

1	Character Standard	IEC 61000-4-5:1995+ A1:2001
SURGE Character		
Spec.		Line to Line ±1KV ; Line to FG ±2KV
O/P		Full load
I/P		100Vac/60Hz & 230Vac/50Hz
REP.RATE		60 sec
Description of Observation:		NO Abnormal Issue
Performance Criterion:		Manufacturer (According to Standard/Manufacturer)

※Character Data(特性數據) 產品類別:

Class I

Character Point	Character Voltage	Polarity	Phase Angle				Required Criteria	Complied To Criteria(A,B,C)	Judgement
			0°	90°	180°	270°			
L-N	1KV	+	OK	OK	OK	OK	Criteria B	Criteria A	PASS
		-	OK	OK	OK	OK	Criteria B	Criteria A	PASS
L-GND	2KV	+	OK	OK	OK	OK	Criteria B	Criteria A	PASS
		-	OK	OK	OK	OK	Criteria B	Criteria A	PASS
N-GND	2KV	+	OK	OK	OK	OK	Criteria B	Criteria A	PASS
		-	OK	OK	OK	OK	Criteria B	Criteria A	PASS
L,N-GND	2KV	+	OK	OK	OK	OK	Criteria B	Criteria A	PASS
		-	OK	OK	OK	OK	Criteria B	Criteria A	PASS

Class II Type : Character L-N Only.

※Character Performance & Result :

- Criteria A: The apparatus continues to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance.
- Criteria B: The apparatus continues to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. During the test, degradation of performance is however allowed.
- Criteria C: Temporary loss of function is allowed, provided the function is self recoverable or can be restored by the operation of controls

DIPS Character(周波跌落特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100~230Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz/60Hz
3	Output load(輸出負載)	Full load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS
6		

※Character Parameters(特性參數) :

DIPS Character	
	According EN61000-4-11 (full load and high line)
Condition :	Voltage Dips 100% Redaction 10ms/20ms ; 60% Redaction 200ms/240ms ; 30 % Redaction 500 ms/600ms Voltage Interruption : ≥95% ; Redaction 5000ms/6000ms

※Character Data(特性數據) :

Character Level	% UT	Reduction (%)	Duration (Periods)	Perform Criteria	Results	Judgement
0	100	0.5/1	B	Criteria A	PASS	
40	60	10/12	C	Criteria B	PASS	
70	30	25/30	C	Criteria B	PASS	
0	100	250/300	C	Criteria B	PASS	

※Character Performance & Result :

Criteria A: The apparatus continues to operate as intended. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance.

Criteria B: The apparatus continues to operate as intended after te test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, whe the apparatus is used as intended. In some cases the performance level may be replaced by a permissible loss of performance. During the test.degradation of performance is however allowed.

Criteria C: Temporary loss of function is allowed,provided the function self recoverable or can be restored by the operation of controls

Radiated Radio-Frequency Electromagnetic Field Immunity Character (IEC61000-4-3) (RS特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	廠外部實驗室
2	AC Source(變頻器)	廠外部實驗室

※Character Standard(特性標準) :

RS TEST DATA						
Freq.Range(MHz)	RF Field Position	R.F. Field Strength	Azimuth	Perform Criteria	Results	Judgment
80MHz-1000MHz	Vertical/Horizontal	1V(rms) AM Modulated 1000Hz, 80%	Front Back Left Right	A	A	PASS

Conducted Disturbances Induced by Radio-Frequency Field Immunity Character (IEC61000-4-6) (CS特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	廠外部實驗室
2	AC Source(變頻器)	廠外部實驗室

※Character Standard(特性標準) :

CS TEST DATA					
Test Ports (Mode)	Freq.Range(MHz)	Field Strength	Perform Criteria	Results	Judgment
Input/Output AC. Power Port	0.15-80MHz	3V(rms) AM Modulated 1000Hz, 80%	A	A	PASS

Power Frequency Magnetic Field Immunity Character (IEC61000-4-8) (PFMF特性)

※Character Condition(特性條件) :

1	I/P Voltage(Vac)(輸入電壓)	100Vac
2	I/P Frequency(Hz)(輸入頻率)	50Hz/ 60Hz
3	Output Load(輸出負載)	Full Load
4	Ambient Temp.(°C)(環境溫度)	25°C
5	Sample Size(取樣數)	1PCS

※Character Equipment(特性設備) :

ITEM	Equipment Item(設備)	Model No. / Manufacturer(製造商和型號)
1	頻普接收儀	廠外部實驗室
2	AC Source(變頻器)	廠外部實驗室

※Character Standard(特性標準) :

Magnetic Field Immunity					
Test Ports (Mode)	Frequency(Hz)	Field Strength	Perform Criteria	Results	Judgment
X Orientation	50/60	1A/m	A	A	PASS
Y Orientation			A	A	PASS
Z Orientation			A	A	PASS